

		Model 205 with code U70 (red-painted brake callipers) except code B06 (grey-painted brake callipers) except code B07 (Ceramic brake system) 6-piston fixed-caliper brakeModel 213 with code U70 (red-painted brake callipers) except code B06 (grey-painted brake callipers) except code B07 (Ceramic brake system) 6-piston fixed-caliper brakeModel 253 with code U70 (AMG high-performance composite braking system) except code B06 (AMG high-performance braking system) except code B07 (Ceramic brake system)6-piston fixed-caliper brake Model 212 (except 212.074/075/076/077/092/274/275/276/277/292), 218 (except 218.374/375/376/392/974/975/976/992) except code B07 (Ceramic brake system)with 4-piston fixed-caliper brake	AR42.10-P-0070LWD AR42.10-P-0070EWA
1.2	Remove brake caliper (1) with brake caliper support on front axle and fasten with attached lines free of tension to the vehicle	When removing front brake disk (3) with floating-caliper brake. Model 205, 213, 2531-piston floating caliper brake Model 207 Floating caliper brakeModel 212 (except 212.074/075/076/077/092/274/275/276/277/292), 218 (except 218.374/375/376/392/974/975/976/992) except code B07 (Ceramic brake system)Floating caliper brake Model 207, 212 (except 212.074/075/076/077/092/274/275/276/277/292) except code B07 (Ceramic brake system)With undivided 1-piston floating caliper brake Model 207, 212 (except 212.074/075/076/077/092/274/275/276/277/292), 218 (except 218.374/375/376/392/974/975/976/992) except code B07 (Ceramic brake system)With divided floating caliper brake	AR42.10-P-0070LW AR42.10-P-0505EWA AR42.10-P-0070EWB AR42.10-P-0070EWC
2.1	Remove brake caliper (1) with brake caliper support on rear axle and fasten with attached lines free of tension to the vehicle	When removing rear brake disk (3). Model 207 Model 212 (except 212.074/075/076/077/092/274/275/276/277/292) except code B07 (Ceramic brake system) Model 218 (except 218.374/375/376/392/974/975/976/992) except code B07 (Ceramic brake system) Model 205 (except 205.086/087/286/287/386/387/487) Model 213 (except 213.088/089/288/289), 253 (except 253.388/389/988/989)	AR42.10-P-0080EW AR42.10-P-0080EL AR42.10-P-0080LW
2.2	Remove brake linings on rear axle	When removing rear brake disk (3). Model 205.086/087/286/287/386/387/486/487 Model 213.088/089/288/289 Model 253.388/389/988/989	AR42.10-P-1710LW
3	Remove safety screw (2) and take off brake disk (3)	i Installation: Replace locking bolt (2). i Model 205, 213, 253 with engine 177 Installation: Observe marking for installation side.	

		Model 205.002/003/004/005/006/007/008/009/012/03 6/037/040/042/043/044/045/047/048/049/064/ 066/140/142/143/145/147/148/204/205/207/20 8/209/212/236/237/240/242/243/244/245/247/ 248/264/266/304/305/308/309/340/342/343/34 5/348/349/364/366/404/405/408/440/442/443/ 445/448/449/464/466 Model 205.086/087/286/287/386/387/486/487 Model 213.004/005/013/033/040/042/043/045/048/04 9/050/064/066/071/140/142/143/148/163/204/ 213/233/242/245/264/266/271 Model 213.088/089/288/289 Model 253Safety bolt, rear axle brake disk to flange	*BA42.10-P-1001-06J
		Model 205.002/003/004/005/006/007/008/009/012/03 6/037/040/042/043/044/045/047/048/049/064/ 066/140/142/143/145/147/148/204/205/207/20 8/209/212/236/237/240/242/243/244/245/247/ 248/264/266/304/305/308/309/340/342/343/34 5/348/349/364/366/404/405/408/440/442/443/ 445/448/449/464/466 Model 205.086/087/286/287/386/387/486/487 Model 213.004/005/013/033/040/042/043/045/048/04 9/050/064/066/071/140/142/143/148/163/204/ 213/233/242/245/264/266/271 Model 213.088/089/288/289 Model 253Locking bolt, brake disk of front axle to wheel hub	*BA42.10-P-1002-06J
		Model 207 Model 212 (except 212.074/075/076/077/092/274/275/276/277/29 2) except code B07 (Ceramic brake system) Model 218 (except 218.374/375/376/392/974/975/976/992) except code B07 (Ceramic brake system)Safety screw, rear axle brake disk to wheel flange	*BA42.10-P-1001-06H
		Model 207 Model 212 (except 212.074/075/076/077/092/274/275/276/277/29 2) except code B07 (Ceramic brake system) Model 218 (except 218.374/375/376/392/974/975/976/992) except code B07 (Ceramic brake system)Locking bolt, brake disk of front axle to wheel hub	*BA42.10-P-1002-06H
	Clean		
4	Clean contact surface and interference fit of brake disk (3)		
5	Lightly grease interference fit of brake disk (3)	Paste, hot lubrication 1 kg, DBL 6879.20	*BR00.45-Z-1005-06A
6	Install in the reverse order		

Brake disks, brake cover plate

Number	Designation	Model 207	Model 212
BA42.10-P-1001-06H	Safety screw, rear axle brake disk to wheel flange Nm	10	10

Brake disks, brake cover plate

Number	Designation	Model 218
BA42.10-P-1001-06H	Safety screw, rear axle brake disk to wheel flange Nm	10

Brake disks, brake cover plate

Number	Designation	Model 205	Model 213 with engine 256, 264, 274, 276, 642, 654, 656

BA42.10-P-1001-06J	Safety bolt, rear axle brake disk to flange	Nm	10	10
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Nm Brake disks, brake cover plate

Number	Designation		Model 213 with engine 177	Model 253
BA42.10-P-1001-06J	Safety bolt, rear axle brake disk to flange	Nm	10	10

Nm Brake disks, brake cover plate

Number	Designation		Model 207	Model 212
BA42.10-P-1002-06H	Locking bolt, brake disk of front axle to wheel hub	Nm	10	10

Nm Brake disks, brake cover plate

Number	Designation		Model 218
BA42.10-P-1002-06H	Locking bolt, brake disk of front axle to wheel hub	Nm	10

Nm Brake disks, brake cover plate

Number	Designation		Model 205	Model 213 with engine 256, 264, 274, 276, 642, 654, 656
BA42.10-P-1002-06J	Locking bolt, brake disk of front axle to wheel hub	Nm	10	10

Nm Brake disks, brake cover plate

Number	Designation		Model 213 with engine 177	Model 253
BA42.10-P-1002-06J	Locking bolt, brake disk of front axle to wheel hub	Nm	10	10

Repair materials

Number	Designation	Order number
BR00.45-Z-1005-06A	Paste, hot lubrication 1 kg, DBL 6879.20	A 000 989 76 51